BUTTER SUNSCREENS

High performance, versatile SPF technology in a smooth, creamy butter

In addition to its aesthetic appeal, Hallstar's anhydrous butter-based sunscreen technology offers many performance, formulation, and processing advantages: inherent water resistance, versatility, stability, and the simplicity of fewer required ingredients. Since the technology is water-free, there are no pH issues, and different types of natural butters and oils can be used without requiring a preservative.

A PLATFORM TECHNOLOGY

This high-performance SPF technology is based on patent coated, micronized titanium dioxide inorganic sunscreen (HallBrite® EZ-FLO TDX) combined with the Olivem® 900 structuring agent and Biochemica® butter and emollient oil. The technology delivers improved *in vitro* skin care protection and water barrier properties, and contains all globally acceptable ingredients. The technology is flexible and can be customized to meet specific performance needs and EU, US and Asian SPF and PFA requirements.



| Formula # | Anhydrous Butter-based Sunscreen Composition Tested | SPF* | Improvement vs. Control % |
|-----------------------|--|------|---------------------------|
| JZ11-42A (Control) | No Olivem® 900 Structuring Agent, with HallBrite® EZ-FLO TDX containing Micronized TiO2 (Control) | 30 | - |
| JZ11-42B | Olivem® 900 Structuring Agent, with Commercial Coated Micronized Powder TiO2 | 29 | (-3) |
| JZ11-30B | Beeswax Structuring Agent, with HallBrite® EZ-FLO TDX containing Micronized TiO2 | 37 | 20 |
| JZ10-159B | Olivem® 900 Structuring Agent, with HallBrite® EZ-FLO TDX containing Micronized TiO2 | 40 | 33 |

Test Method: OTC Monograph (dose = 1.3 mg/cm^2).

FILM BARRIER AND MICROSCOPY STUDIES

Lack of penetration of FD&C blue #1 water soluble dye through the film and absence of blue stain on skin after application of the formulation with Olivem® 900 demonstrate superior barrier function.

Anhydrous Butter-based Sunscreen without structuring agent



Anhydrous Butter-based Sunscreen with Beeswax Structuring Agent



Anhydrous Butter-based Sunscreen with Olivem® 900 Structuring Agent



More uniform particle size distribution means enhanced skin coverage fro improved SPF and better butter physical stability.

Non-uniform particle size distribution



Discontinuity in particle size distribution



Uniform particle size distribution



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HIGH-PERFORMANCE MATRIX

Five Hallstar products were used for this model formulation; SPF 40 JZ10-159B and broad spectrum were achieved.

| Ingredients INN (USAN) | Trade Name | Weight % (as is) | Function |
|---|------------------------------|------------------|----------------------------------|
| Cannabis Sativa Seed Oil (Hydrogenated Vegetable Oil) | Biochemica® Hemp Butter | 27.00 | Emollient |
| Prunus Amygdalus Dulcis (Sweet Almond) Oil, Hydrogenated Vegetable Oil, Citrus Aurantiifolia (Lime) Peel Oil | Biochemica® Lime Butter | 18.00 | Emollient |
| Polyhydroxystearic Acid | Biochemica® Grapeseed Oil | 0.20 | Dispersing Agent |
| Vitis Vinifera (Grape) Seed Oil | Biochemica® Grapeseed Butter | 20.30 | Emollient |
| Butyloctyl Salicylate, Nano-Titanium Dioxide (Nano), Triceteareth-4 Phosphate, Dimethicone Crospolymer & Silica | HallBrite® EZ-FLO TDX | 20.00 | UV Sunscreen & Carrier System |
| Sorbitan Olivate or Beeswax | Olivem® 900 | 4.50 | Structuring Agent & Stabilizer |
| Silica (spherical, 12 μm) | | 10.00 | De-oiling Agent |

IN-USE PERFORMANCE

Composition with Olivem® 900 performed better on all attributes



Olivem® 900 No structuring agent

Note: Lower number = better performance

Test method: Blind, paired comparison by comparison (PCBT) test, n = 5 panelists.



